

1980 * 222660

FIG. 1

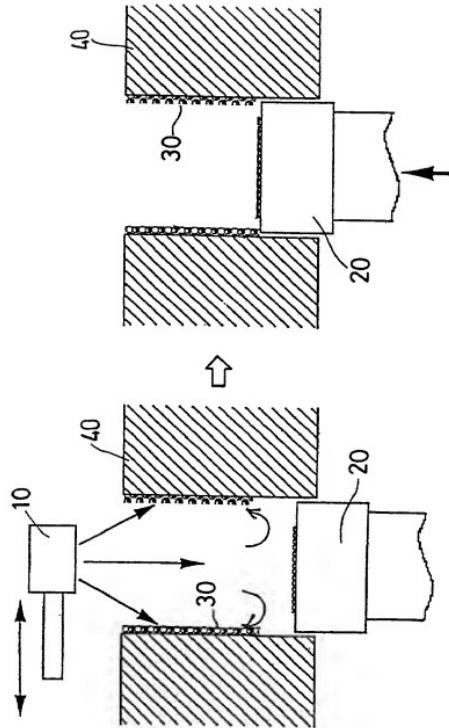


FIG. 2
To collecting system

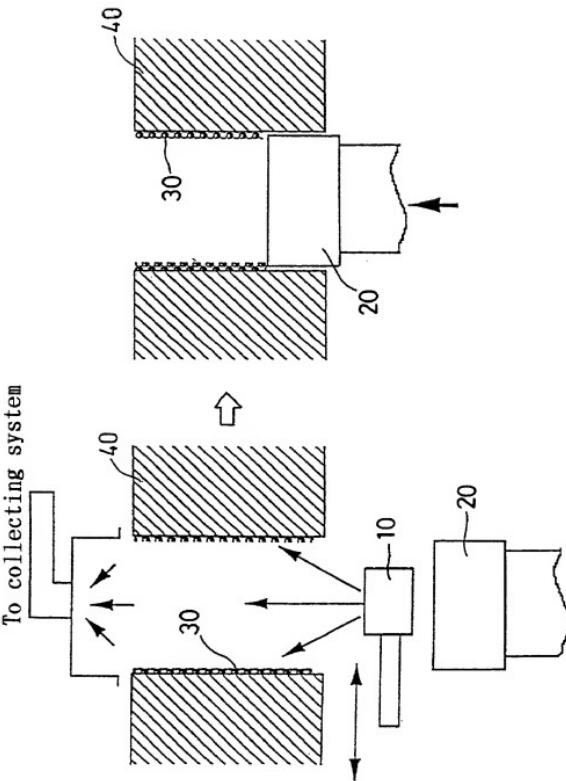
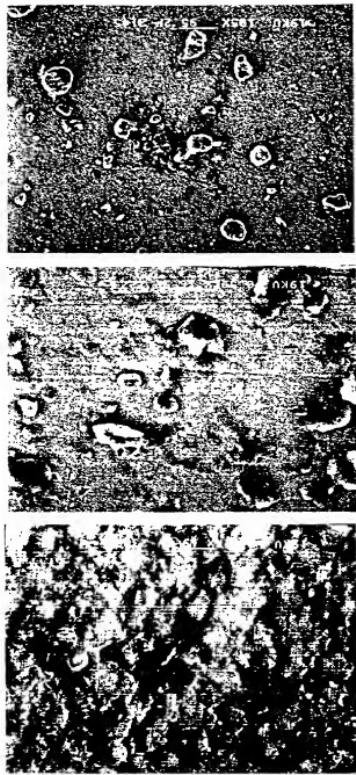


FIG. 3



No. 1

No. 4

No. 5

FIG. 4

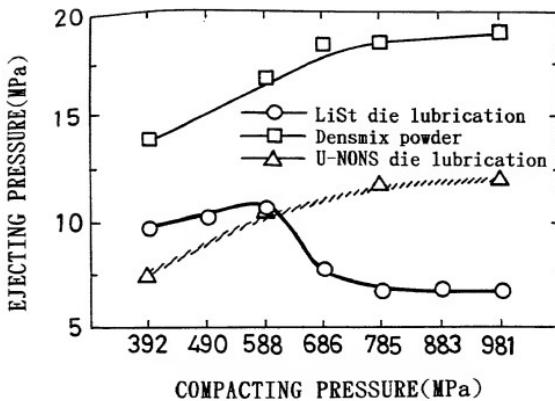


FIG. 5

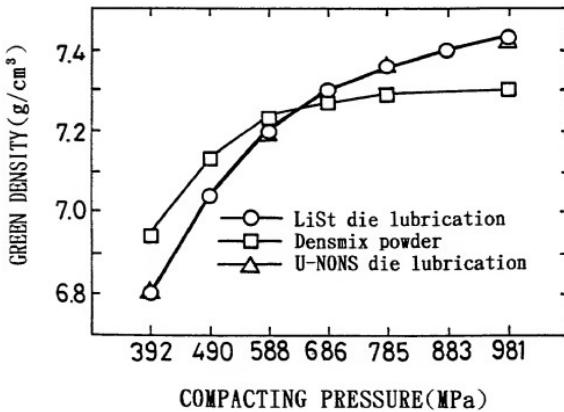


FIG. 6

LiSt DIE LUBRICATION(ASC100-29)

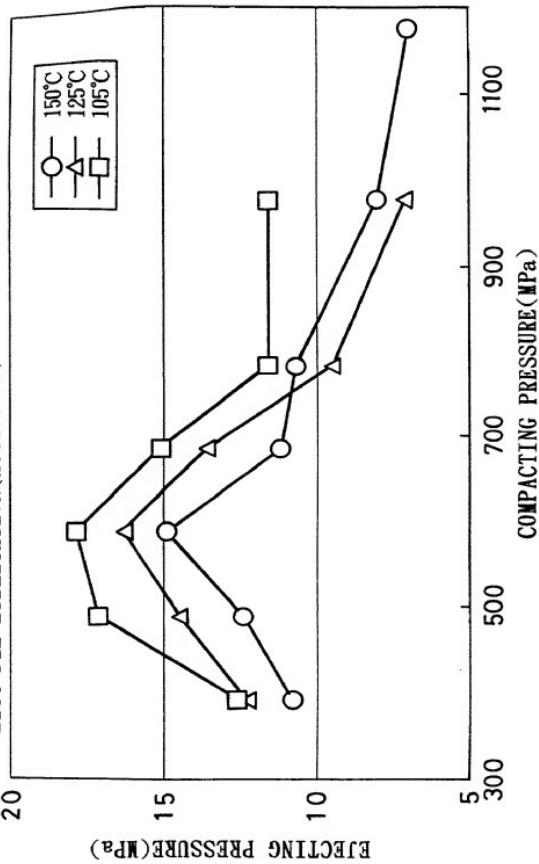


FIG. 7

LiSt DIE LUBRICATION(ASC100-29)

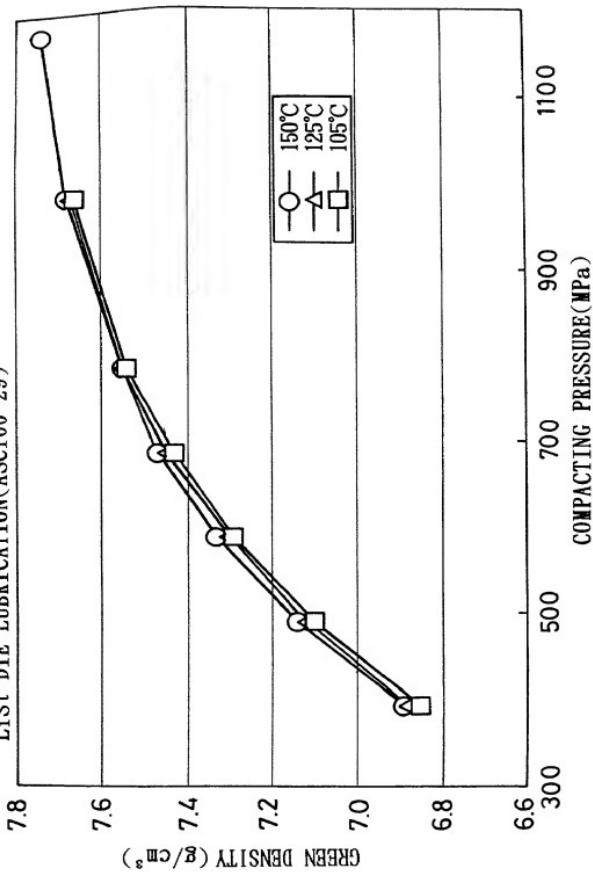


FIG. 8

COMPACTATION TEMPERATURE(ASC100-29)

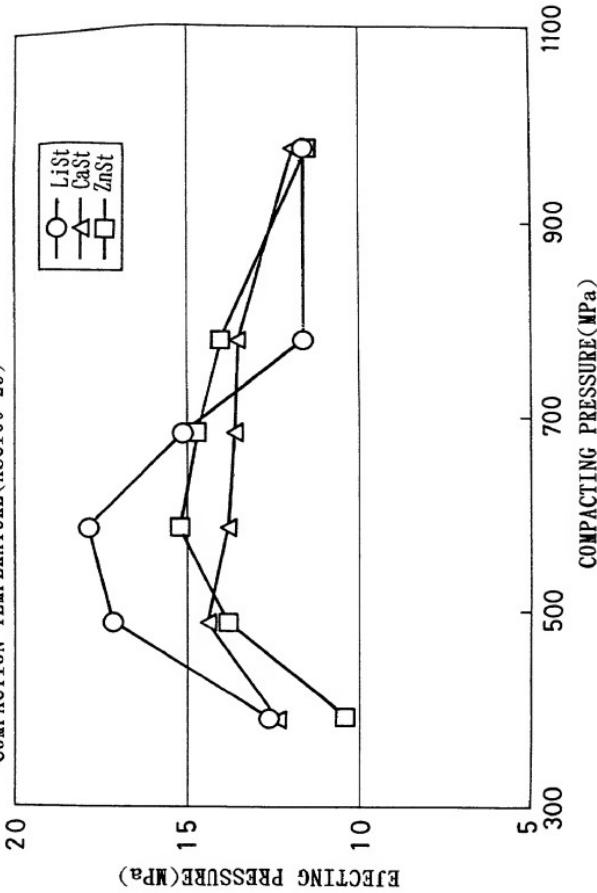


FIG. 9

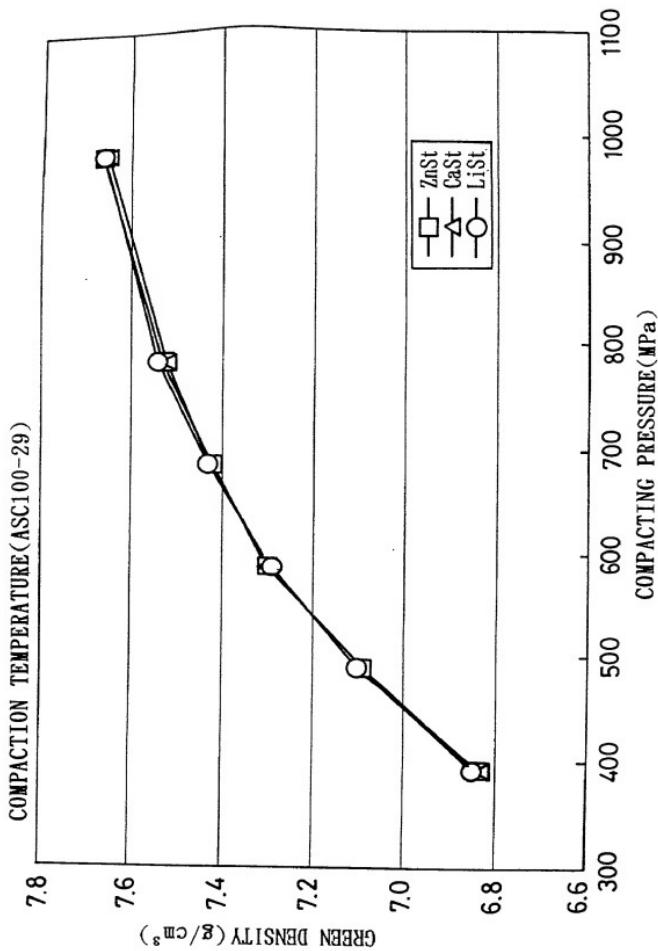


FIG. 10

COMPACTING TEMPERATURE(ASC100-29)

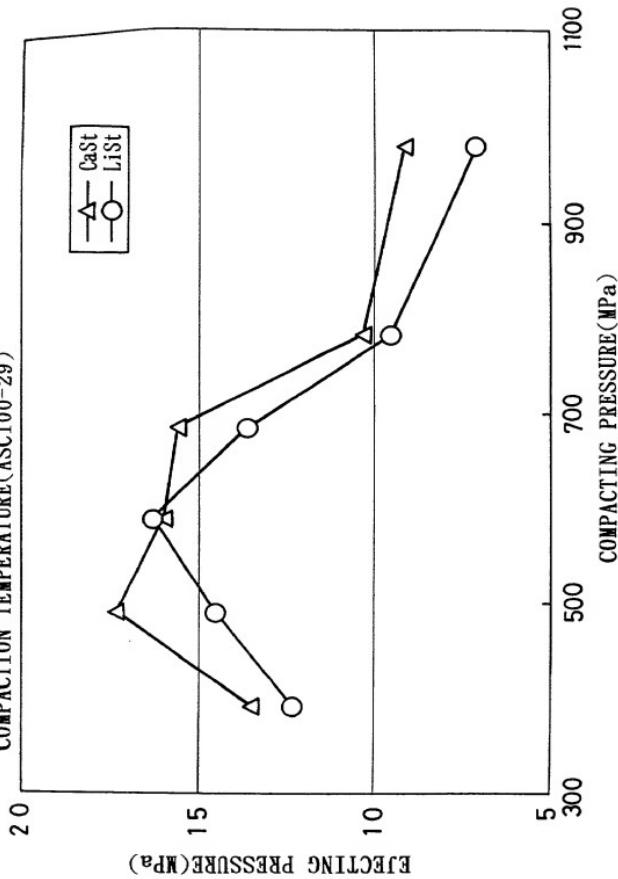


FIG. 11

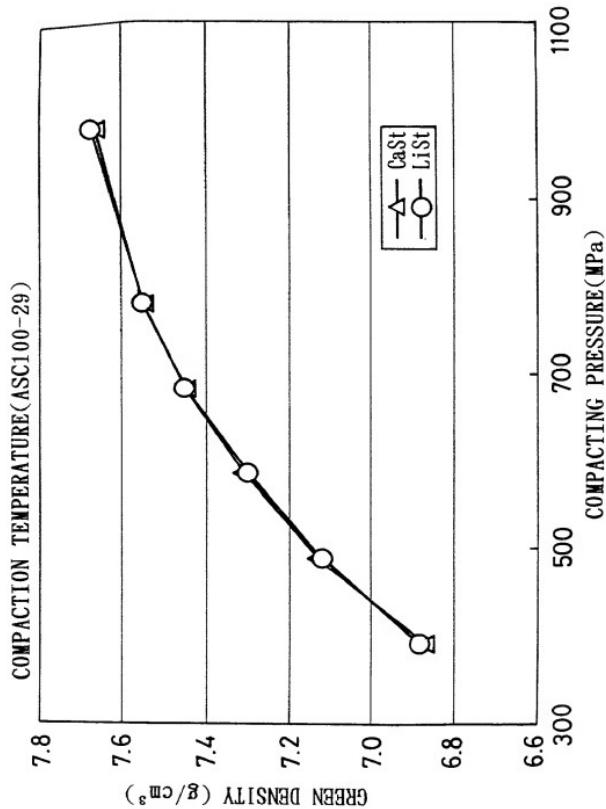


FIG. 12

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

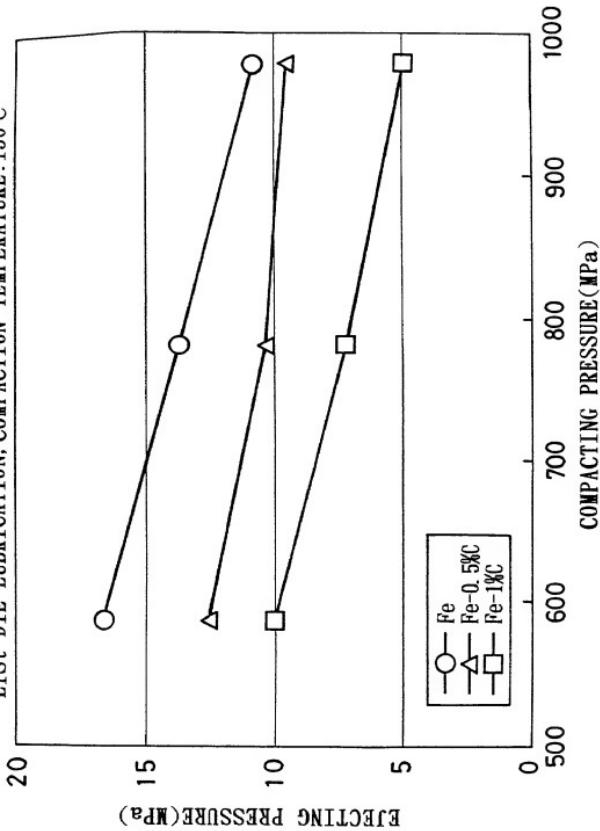


FIG. 13

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE : 150°C

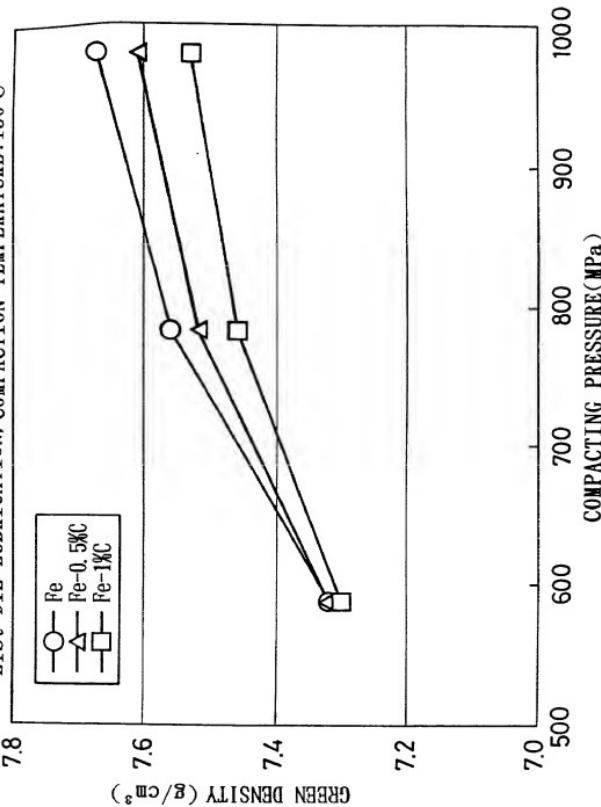


FIG. 14

COMPACTION TEMPERATURE : ROOM TEMPERATURE

(103V-0.5% C+0.8% Lub.)

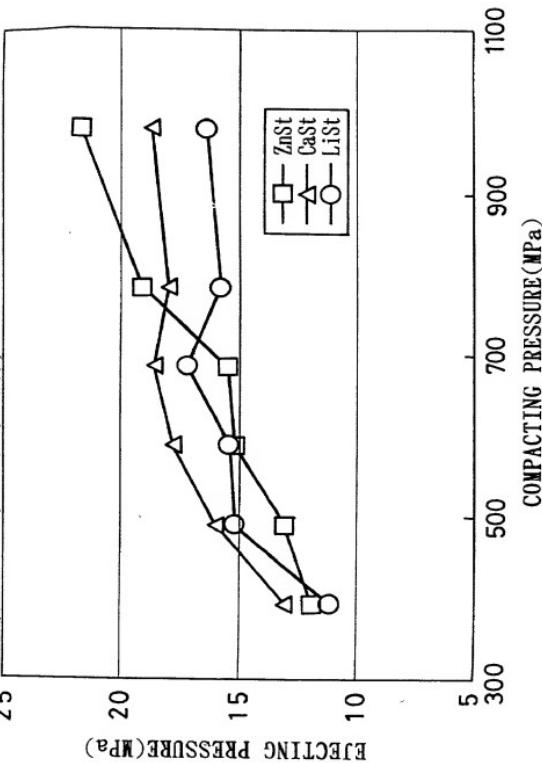


FIG. 15

COMPACTION TEMPERATURE : ROOM TEMPERATURE
(103V-0.5% C+0.8% Lub.)

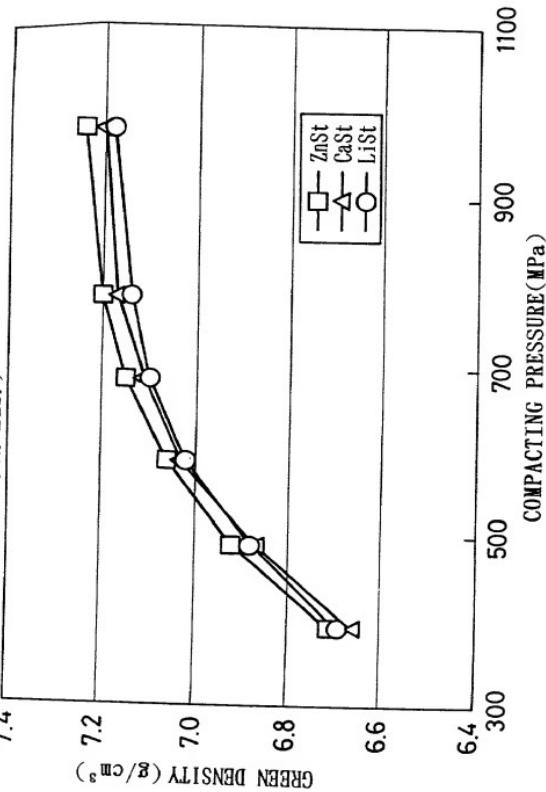


FIG. 16

COMPACTON TEMPERATURE: 150°C

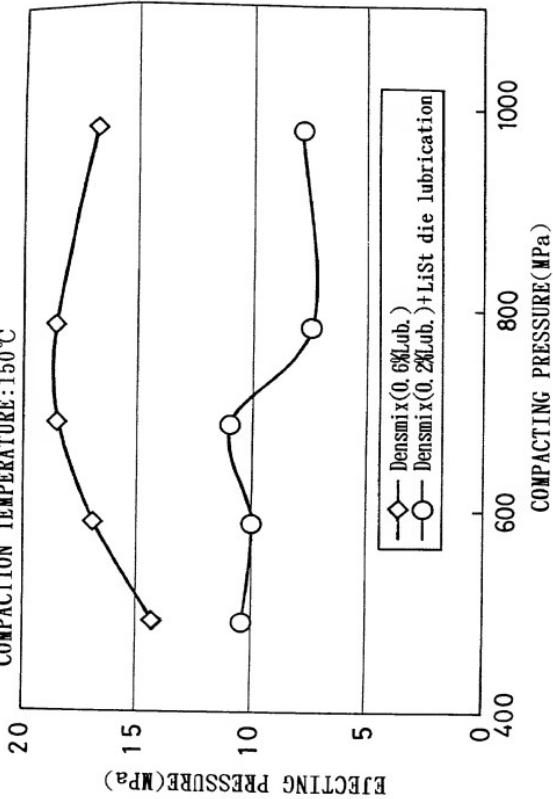


FIG. 17

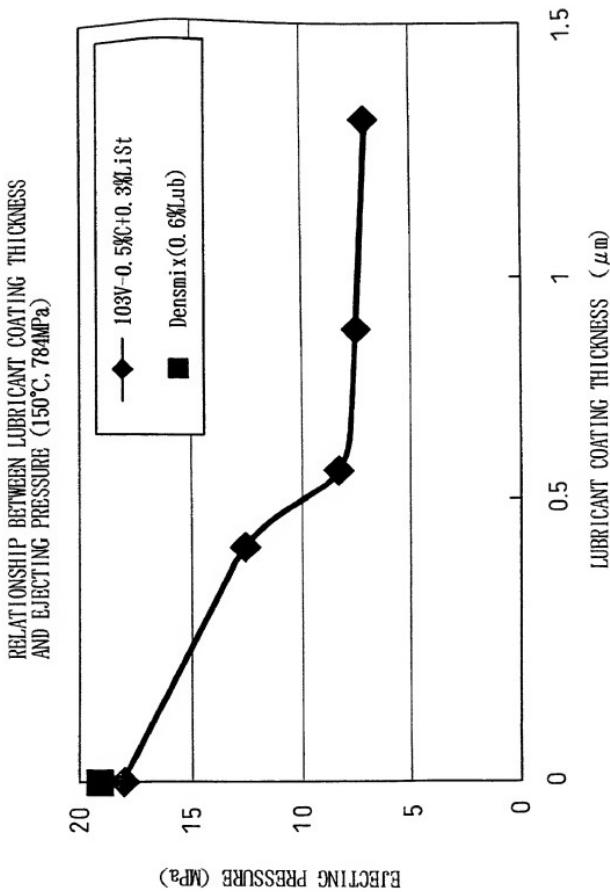


FIG. 18

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

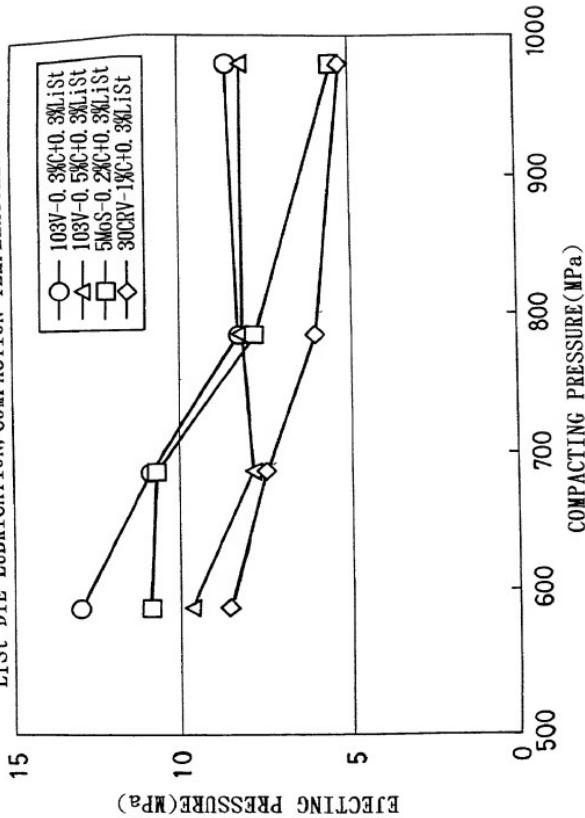


FIG. 19

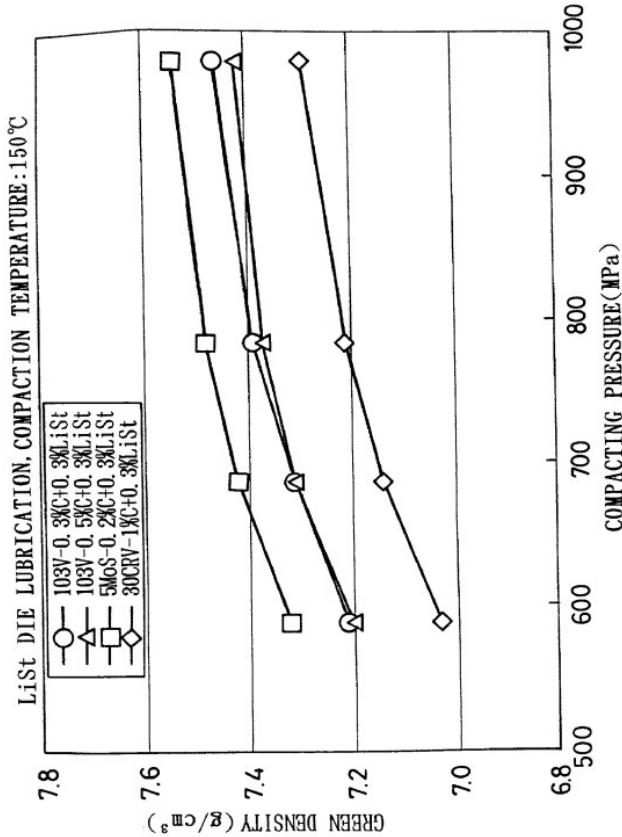


FIG. 20

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

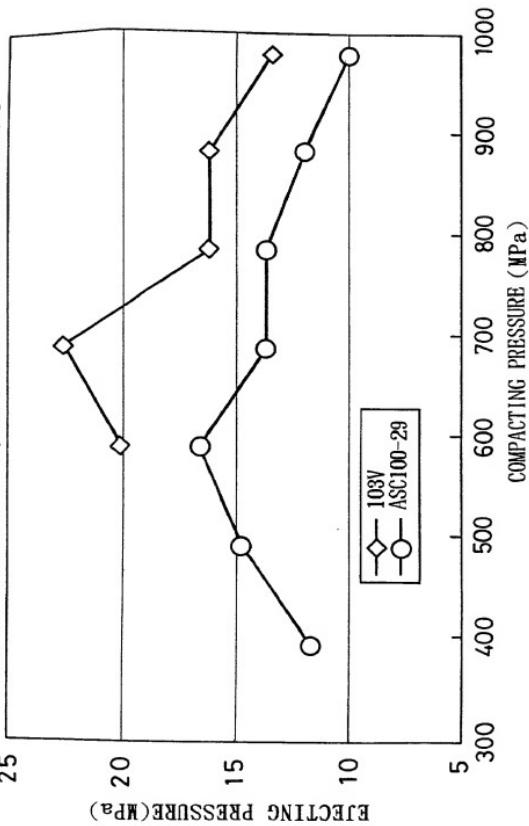


FIG. 21

